

Product Specification Sheet



PRODUCT DESCRIPTION
RECYCLABLE FLAT BOTTOM POUCH (Matt & Gloss)
MATERIAL
MDO-EVOHPE
MET PE
PE
ADHESIVE
INKS/VARNISH
Total Thickness (+/-10%)



Format	Size (mm)	Volume	Features
	113 x 220 x 80	840 ml	Single lip/ Open gusset, VELCRO Zipper One Way Valve Euroslot Circle Punch Round Corners Tear Notch
	140 x 240 x 80	1.15 Litres	
	192 x 300 x 90	2.62 Litres	
	202 x 360 x 100	3.85 Litres	
	202 x 360 x 135	5.04 Litres	
	247 x 400 x 135	6.53 Litres	
	262 x 380 x 120	6.28 Litres	
	292 x 450 x 120	9.37 Litres	
	327 x 580 x 135	16.64 Litres	
	372 x 730 x 135	24.61 Litres	

Barrier properties:

PROPERTIES	UNIT	VALUE	METHOD
Oxygen	cc/m2*24h 23C, 50%RH	2	ASTM D1435-82
Water Vapour	g/m2*24 38C, 50%RH	15	ASTM F 1249-13

(*)The values indicated in the table only describe typical properties, which can deviate in some cases and should not be taken as a warranty.

Print Details

Print Process	Surface or Reverse Print	Lamination process
DIGITAL	SURFACE	N/A
Barcode: N/A		

Storage Conditions:

On pallets, wrapped with stretch film, on a hygienic and dry surface. Stored in a warehouse that provides a ceiling above the goods, positioned to avoid direct sunlight, in an environment that is not damp (<55%), in normal ambient temperature (18°C-25 °C), stored in original packaging until used.

Shelf life:

Must be used for the intended use only and must be used within 12 months of the production date.

Delivery Conditions:

Carboard box labels.

Packaging use:

The packaging is suitable for the food industry.

Usage Constraints:

Material is not suitable for use if the storage conditions (Storage conditions) are not provided. The material is not suitable for oven use. The material is recyclable.

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Declaration

Tyler Packaging Ltd declares that the following materials used for the packaging of food products complies with the following requirements for food contact applications:

- Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food along with subsequent updates,
- Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004 on materials and articles intended to come into contact with food and repealing Directives 80/590/EEC and 89/109/EEC,
- Commission Regulation (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food,
- Commission Regulation (EU) 2020/1245 of 2 September 2020 amending and correcting Regulation (EU) No 10/2011 on plastic materials and articles intended to come into contact with food,
- Printing inks and adhesive comply with RoHS Directive (EU)2015/863 amending Annex II of Directive 2011/65/EU

Bis-Phenol A (BPA)

This is to certify that Bis-Phenol A is not intentionally added to any of the raw materials used in the manufacture of materials supplied by Tyler Packaging Ltd to its customers. Since the presence of such substances should not be expected under normal conditions, the absence has not been checked by analysis.

Phthalates

This is to certify that phthalates are not intentionally added in the supplied films nor is it added by any of our raw Material suppliers.

Product Details:	Digitally printed material
Material:	All raw materials are virgin and not derived from recycle material.
Origin of Material:	CHINA
Ink Type:	No heavy metal or noxious content. Approved for the use in food packaging.

Disclaimer: The Material supplied is specific to the customer's specifications. The material is used specifically for food packaging. The material should be stored at an ambient temperature (18°C-25 °C) , away from heat sources and direct sunlight. Bags should be allowed to reach operating room temperatures for 24 hours before use. The material cannot be used for Microwave or oven applications. The material in its original form has a maximum shelf life of 12 months, Tyler Packaging Ltd will not be held responsible for any faults found after this period. Shelf life after packing depends on the material/food packed and it is in the customer responsibility to determine this. The customer must confirm suitability of our product for intended end application and verify compliance with applicable legislations of the final product by carrying out their own tests. Tyler Packaging Ltd will not take any responsibility for any miss-use of the supplied Materials. This statement refers only to the product in its original form and does not extend to any subsequent changes.

Information in this document is based on data and values provided in declarations of our suppliers.

Signed on behalf of Tyler Packaging Limited

A handwritten signature in black ink, reading "Slona Kowalska". The signature is written in a cursive style and is positioned to the left of a vertical line.

Position: Quality Manager

Date: 03.10.2025